

PA66 | KEPAMID 2340GFS | Glass fiber reinforced grade

- KEPAMID 2340GFS is a glass fiber 40%-reinforced and impact-modified PA66 grade.
- It has high stiffness and heat and impact resistance.
- It is suitable for automotive, electrical & electronics, and industrial parts.

Physical properties	Test Standard	Unit	Value
Filler contents	ISO 1172	%	40
Specific gravity	ISO 1183	-	1.40
Water absorption(23 °C, 50 %RH)	ISO 62	%	0.7
Mold shrinkage(Flow direction, Φ = 100 mm, t = 3 mm)	KEP Method	%	0.5~0.8

Mechanical properties	Test Standard	Unit	Value
Tensile stress	ISO 527	MPa	160
Elongation at break	ISO 527	%	3
Flexural strength	ISO 178	MPa	230
Flexural modulus	ISO 178	MPa	9240
Charpy impact strength(Notched) @ 23°C	ISO 179/1eA	kJ/m ²	22
Rockwell Hardness(R-Scale)	ISO 2039	-	111

Thermal properties	Test Standard	Unit	Value
Melting point(10 °C/min)	ISO 11357	°C	260
Heat deflection temperature(0.45 MPa)	ISO 75	°C	260
Heat deflection temperature(1.8 MPa)	ISO 75	°C	255
Flammability(t = 0.8 mm)	UL 94	Class	HB

Electrical properties	Test Standard	Unit	Value
Permittivity(1 MHz)	IEC 60250	-	3.5
Volume resistivity	IEC 60093	Ω/ cm	10 ¹⁵

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